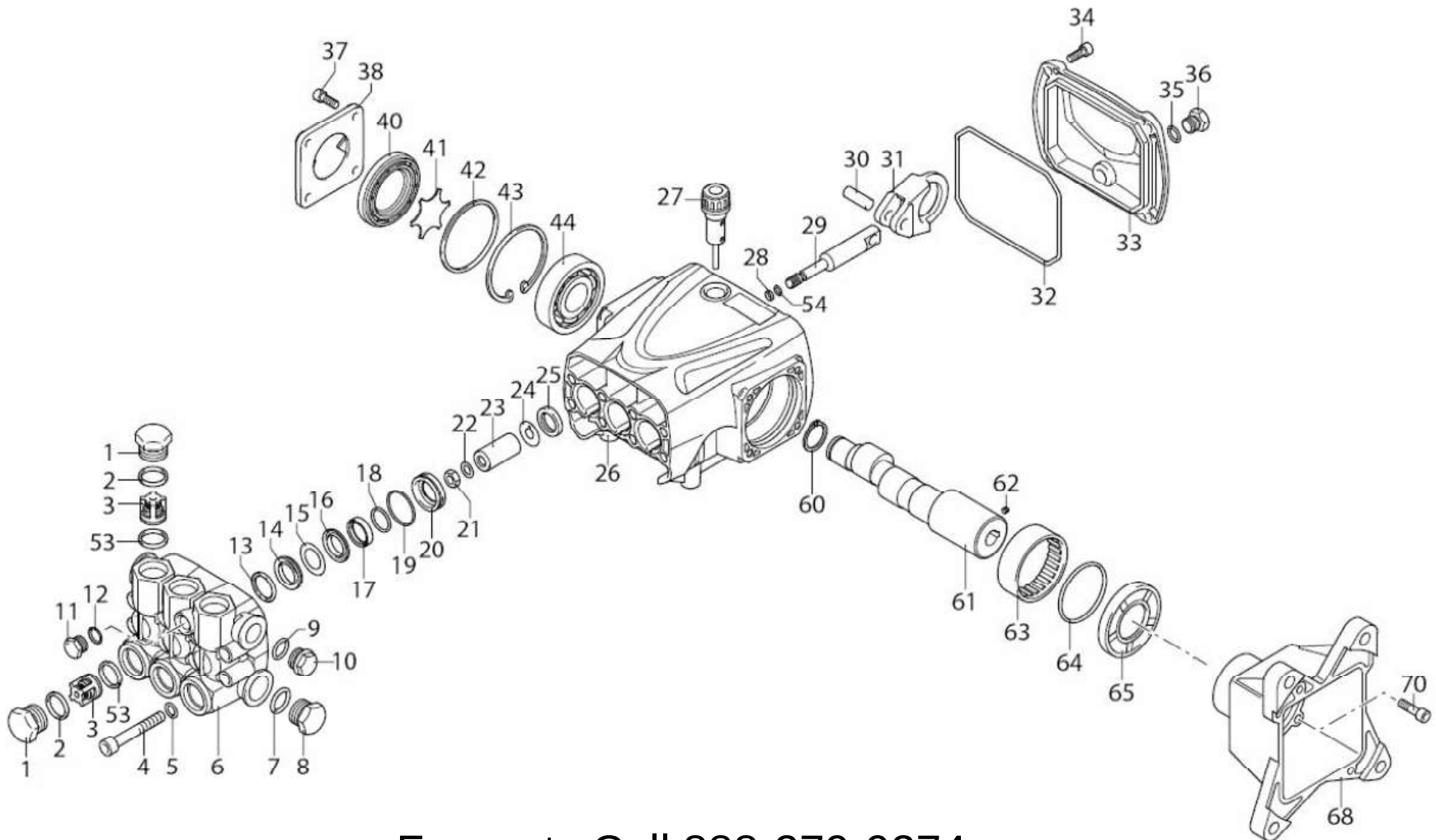


PUMP ASSEMBLY (3-0391)



For parts Call 888-279-9274

PUMP ASSEMBLY

ITEM	DESCRIPTION	MI-T-M #	QTY	ITEM	DESCRIPTION	MI-T-M #	QTY
1	VALVE CAP	39-0095	6	28	O-RING (SEE KIT 70-0592)	25-0371	3
2	O-RING (SEE KIT 70-0592)	SEE KIT	6	29	PISTON GUIDE	-	3
3	COMPLETE VALVE (SEE KIT 70-0179)	SEE KIT	6	30	CON-ROD PIN	-	3
4	SCREW	-	8	31	CON-ROD	-	3
5	WASHER	-	8	32	O-RING (SEE KIT 70-0592)	SEE KIT	1
6	HEAD	-	1	33	REAR COVER	46-1482	1
7	O-RING (SEE KIT 70-0592)	25-0372	1	34	SCREW	27-8888	4
8	PLUG	39-0202	1	35	O-RING (SEE KIT 70-0592)	25-0387	1
9	O-RING (SEE KIT 70-0592)	25-0510	1	36	PLUG	39-0096	1
10	PLUG	39-0203	1	37	SCREW	27-8888	4
11	PLUG	39-0096	1	38	CRANKCASE COVER	46-1453	1
12	O-RING	25-0387	1	40	OIL INDICATOR	46-1483	1
13	RING (SEE KIT 70-0460)	SEE KIT	3	41	OIL DISC	46-1451	1
14	GASKET (SEE KIT 70-0590)	SEE KIT	3	42	O-RING (SEE KIT 70-0592)	SEE KIT	1
15	RING (SEE KIT 70-0590)	SEE KIT	3	43	SNAP RING	46-1484	1
16	PISTON GUIDE (SEE KIT 70-0460)	SEE KIT	3	44	BALL BEARING	48-0094	1
17	GASKET (SEE KIT 70-0590)	SEE KIT	3	53	O-RING (SEE KIT 70-0179)	25-0386	6
18	RING (SEE KIT 70-0590)	SEE KIT	3	54	BACKUP RING	25-0395	3
19	O-RING (SEE KIT 70-0590 AND KIT 70-0592)	25-0149	3	60	CIRCLIP	46-1485	1
20	PISTON GUIDE (SEE KIT 70-0460)	SEE KIT	3	61	CRANKSHAFT - HOLLOW	-	1
21	NUT	30-6016	3	62	GRUB SCREW	27-8886	1
22	WASHER	26-0187	3	63	BALL BEARING	48-0095	1
23	PISTON	46-0723	3	64	O-RING	25-0657	1
24	SPACER	28-1027	3	65	SNAP RING	46-1486	1
25	OIL SEAL (SEE KIT 70-0591)	26-0193	3	68	FLANGE	46-1487	1
26	PUMP BODY	-	1	70	SCREW	27-8812	4
27	OIL DIPSTICK	39-0090	1				

REPLACEMENT KITS

MI-T-M KIT#	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0179	KIT - VALVES	3, 53	6, 6	3
70-0590	KIT - WATER SEALS	14, 15, 17, 18, 19	3, 3, 3, 3, 3	3
70-0591	KIT - OIL SEALS	25	3, 1	3
70-0592	KIT - O-RINGS	2, 7, 9, 19, 28 32, 35, 42	6, 1, 1, 3, 3, 1, 1, 1	3
70-0460	KIT - SUPPORT RINGS	13	3	3
70-0619	KIT - PISTON GUIDE	16, 20	3	3